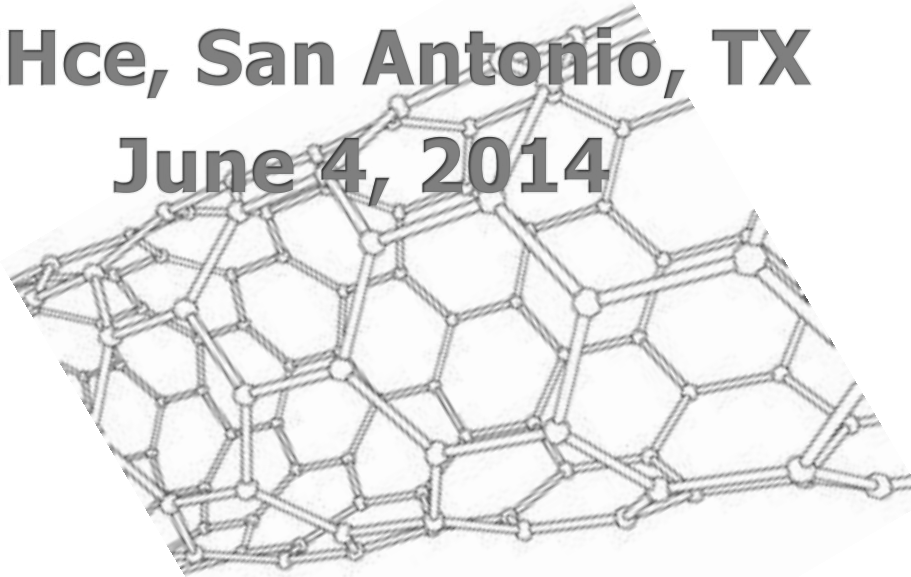


Exposure to Nanoparticles in Construction and Use of Existing Engineering Control Approaches

AIHce, San Antonio, TX
June 4, 2014



Bruce Lippy, Ph.D., CIH, CSP
Director of Safety Research, CPWR
blippy@cpwr.com

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- Alan Segrave, Bureau Veritas



Developed and maintained by CPWR - The Center for Construction Research and Training.

Hazards



Trades



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What's New

[CPSC, Ryobi Portable Table-Saws Recalled Due to Laceration Hazard](#)

[CPWR Technical Report: Risk of Isocyanate Exposure in the Construction Industry](#)

[Fatal and Nonfatal Injuries among Hispanic Construction Workers 1992-2008](#)

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We are adding a construction nanomaterial inventory

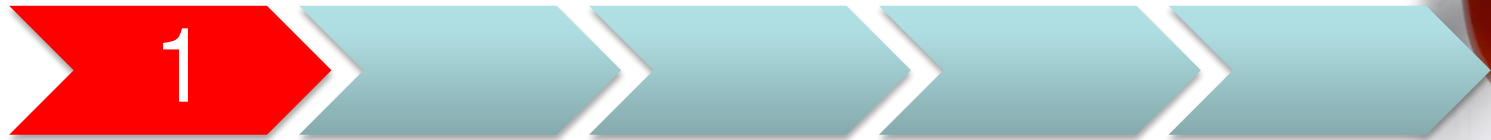


Sections to the Presentation

- 1. Improvements nano-enabled products will bring to construction**
- 2. Why construction is of particular concern**
- 3. Methods and Results for CPWR's Nanomaterials in Construction Project**
- 4. Discussion and Future Plans**
- 5. Resources**

Improvements nano-enabled products will bring to construction

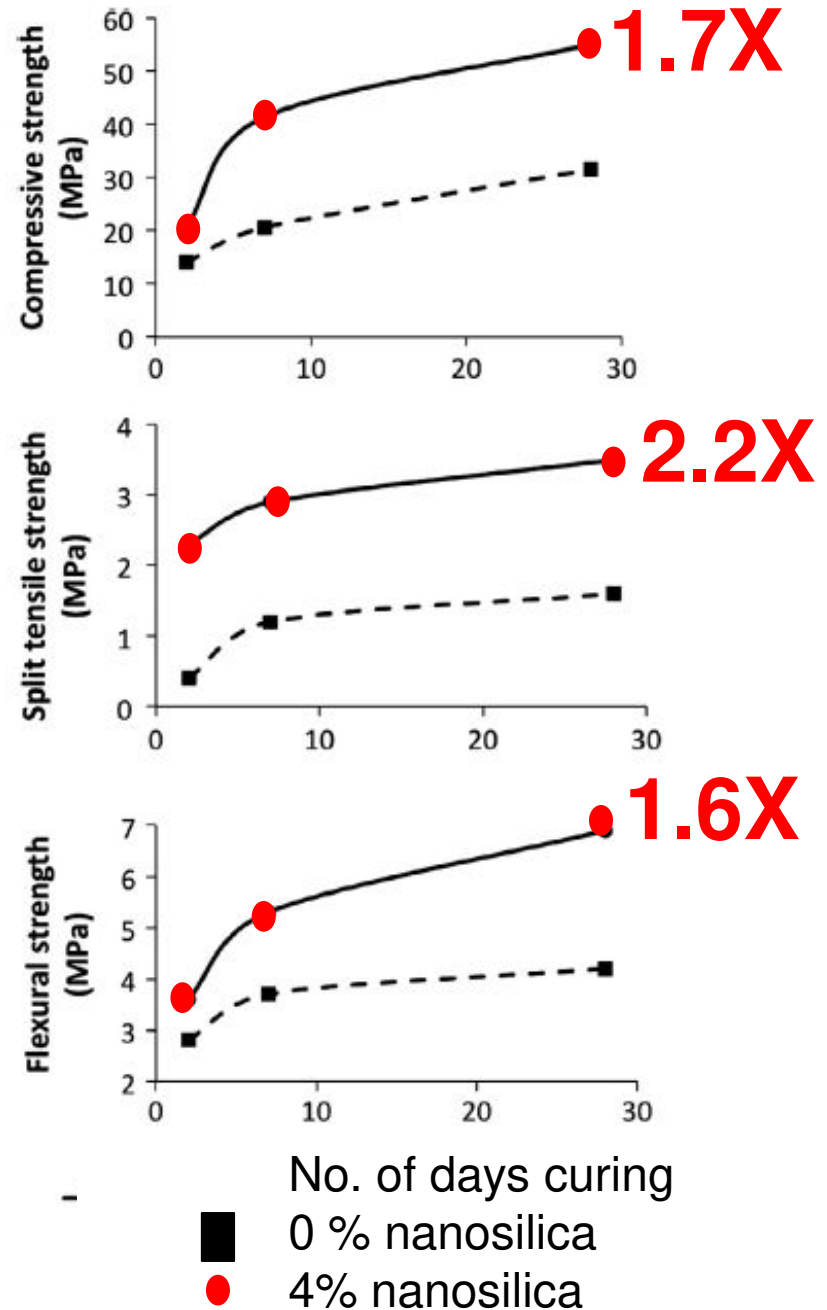
Section 1



Changes to concrete can have a huge impact

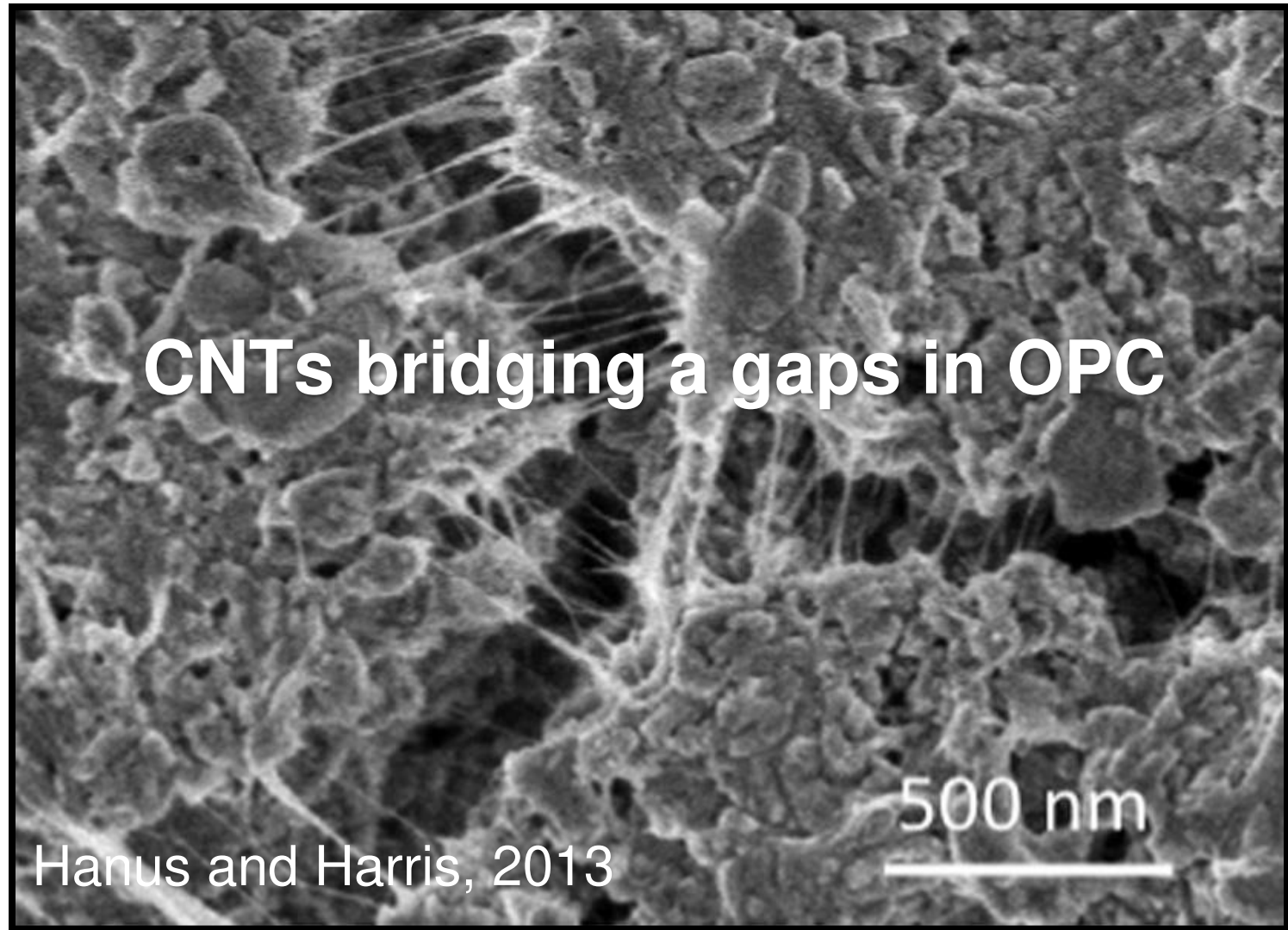
- **Manufacture of concrete releases 7% of CO₂ emissions globally.**
- **Structures life-span now 50-100 yrs. 500?**
- **Compressive strength increased in cement paste with 0.045% MWCNTs.**

Nanosilica strengthens cement composites



Narazir and Riahl in
Hanus and Harris, 2013

Carbon nanotubes reinforce cement at the nano scale



CPWR has arguably the most complete inventory of construction nanomaterials in the world

What are our criteria?

1. Manufacturer's reference to nano
2. Use of term "nano" in product or company names
3. Product description suggests presence of nano (e.g. photocatalytic properties)

Coatings and paints dominate the product types

| Product Types | Frequency | % |
|-----------------------------|-----------|-------|
| coatings & paints | 101 | 64.3 |
| insulation | 13 | 8.3 |
| concrete & cement | 11 | 7.0 |
| non-cementitious composites | 6 | 3.8 |
| solar power | 5 | 3.2 |
| additives | 4 | 2.5 |
| glass | 3 | 1.9 |
| lubricants | 3 | 1.9 |
| miscellaneous | 11 | 7.0 |
| Total | 157 | 100.0 |

Now 250

TiO₂ was the nano-object found most often

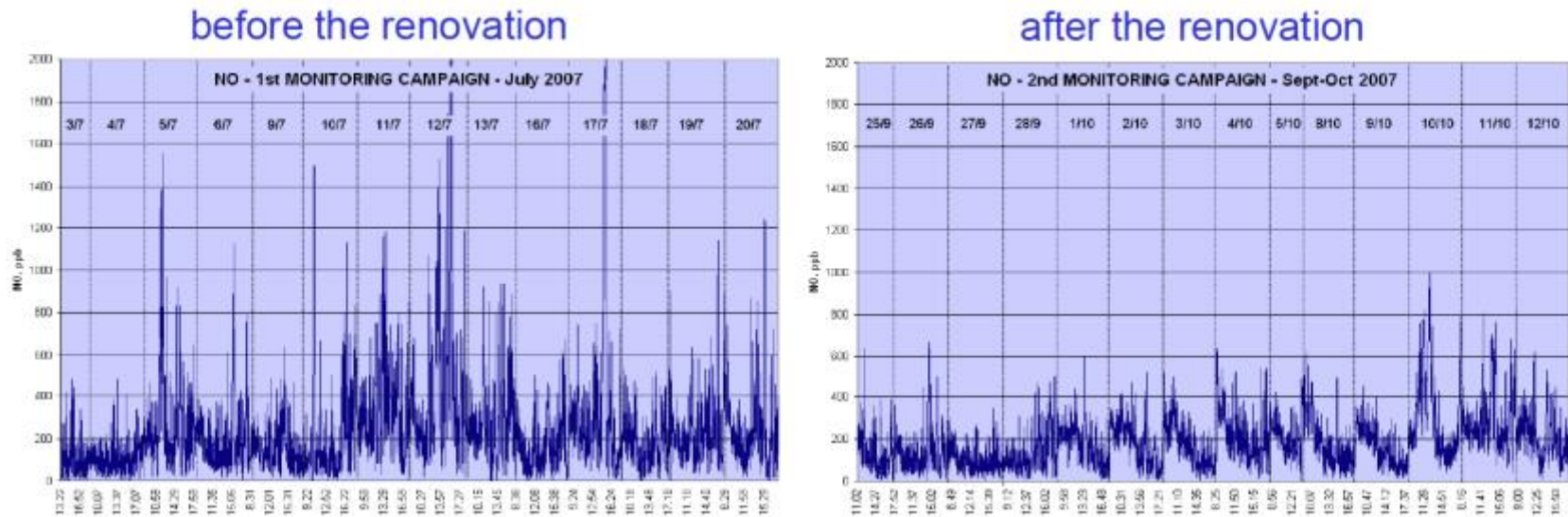
| Nano-objects | Frequency | % |
|--------------------------------------|-----------|-------|
| Titanium Dioxide (TiO ₂) | 28 | 17.8 |
| Nanoporous or Nanostructured | 21 | 13.4 |
| Hydro-NM-Oxide | 10 | 6.4 |
| Silver (Ag) | 5 | 3.2 |
| Carbon | 4 | 2.5 |
| Other (each < 2%) | 28 | 17.8 |
| To Be Determined | 61 | 38.9 |
| Total | 157 | 100.0 |

Photocatalytic cement containing TiO_2 is being used in Europe



Gian Luca Guerrini, "Photocatalytic performances in a city tunnel in Rome. NOx monitoring results"
Construction and Building Materials 27 (2012) 165–175

There was a clear reduction of peaks in nitric oxide in the tunnel



Reductions of 20 to 60%

Emaco NanoCrete patching compounds illustrate a difficulty with nano

“Nanotechnology does NOT mean nano-sized particles: We do not use any nano-particles in our cement formulations.”



These hydrated silicates are *nano-structured*



Aerogels are incredible insulators



Matches on a piece of aerogel over a bunsen burner



A 2.5 kg brick supported by a piece of aerogel with a mass of 2 grams

Aerogels insulate thermal systems and reduce noise

**Average attenuations of -60 dB
for a thickness of 70mm.**



“Aerogel insulation sheets suffer from dust production.”

R. Baetens, in
Nanotechnology in eco-
efficient construction, edited
by Pacheco-Torgal et al, 2013

NIOSH conducted an HHE of Aspen Aerogel working with insulators union in Chicago in January, 2014



Mark Methner, NIOSH

Water repellent surfaces for masonry are impressive

3001

3001 is a new surface protection product to reduce water absorption, efflorescence, moss and algae buildup on mineral substrates. 3001 is a concentrate, that will be diluted prior the application with 9 parts of tap water. Therefore, each litre of 3001 concentrate will give you 10 litre of ready to use, penetrating sealer.

Traditional solvent based products have high water repellent values, but fail to meet modern environmental standards. 3001 is the most sustainable penetrating sealer on the market.

The product has deep penetrating properties, without the use of any hazardous hydrocarbon solvents, or substances. 3001 is nearly odour free and still matches and even outperforms conventional sealer solutions. The extreme reduction of the water absorption results in fast drying surfaces where moss and algae will not find the appropriate growing ground. Slippery surfaces and unsightly discolourations can be avoided and the risk of falls can be significant reduced.

Supplying such a usual voluminous building product as a concentrate is truly ground breaking, and has significant financial benefits.

High penetration

3001 shows very high penetration.



Moss and Algae reduction

Fast drying surface, less microbial growth and less slippery surfaces.



Durable

Last up to 10 years on horizontal surfaces and up to 15 years on vertical surfaces



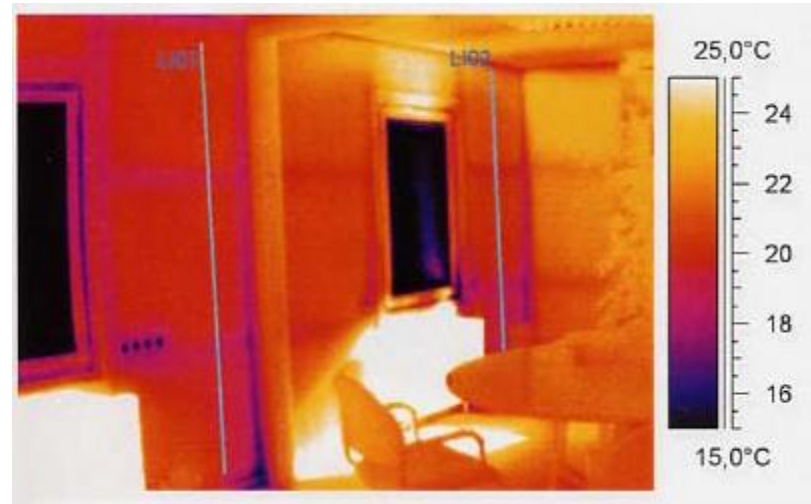
Reduced Costs

up to 90 % cheaper to transport
90 % reduced packaging material



What is the nano part?

Paint with glass spheres distributes heat more evenly



Non-flammable, zero-VOC, Bioni Comfort can be applied over normal paint

Paint containing silver and titanium dioxide acts as a biocide



BIONI  **MEDICAL**
Clinical Coating System

The first clinical interior coating system



Nature Interior Paint
New multi-functional interior paint based on green nanotechnology



BIONI Perform - Exterior
New multi-functional energy saving paint for exteriors based on green nanotechnology

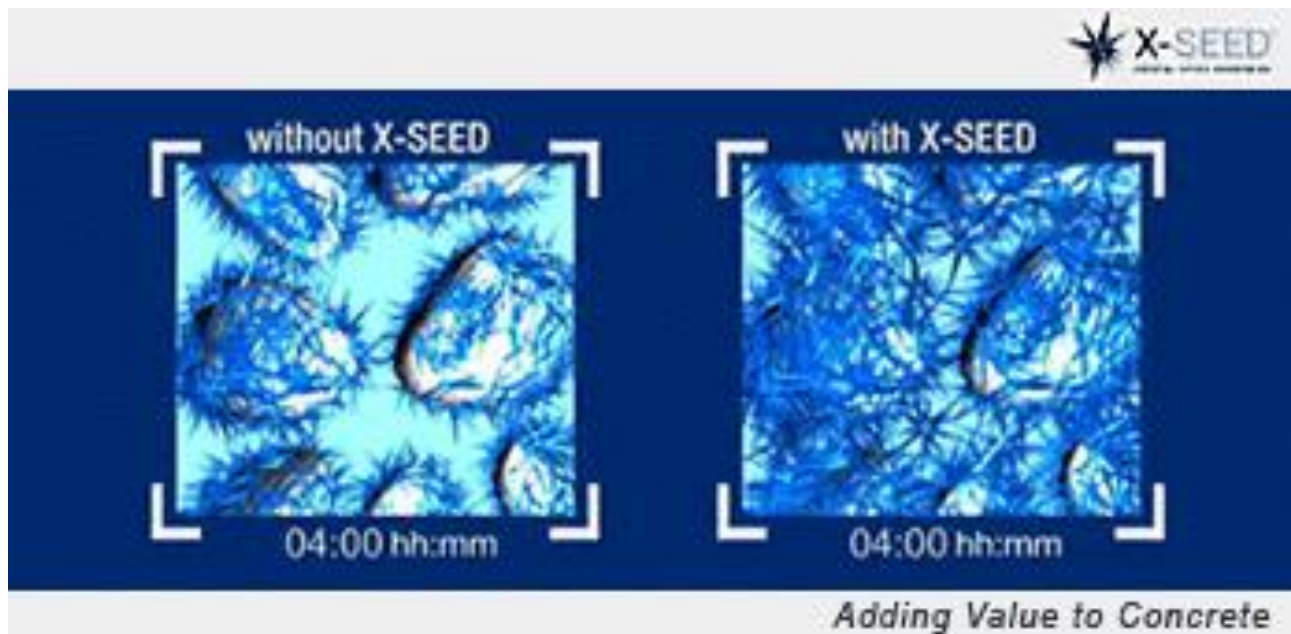


BIONI Roof
New multi-functional energy saving roof coating based on green nanotechnology



BIONI Grip
Special Primer for interior and exterior use, free of solvents

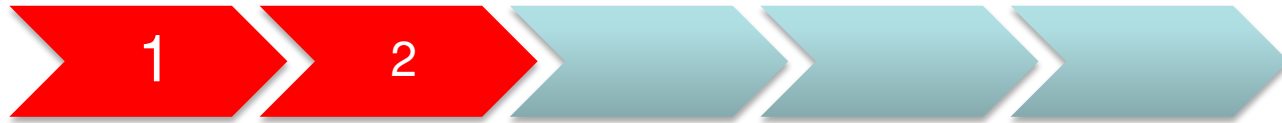
BASF product speeds up concrete hardening at low temperatures and double strength



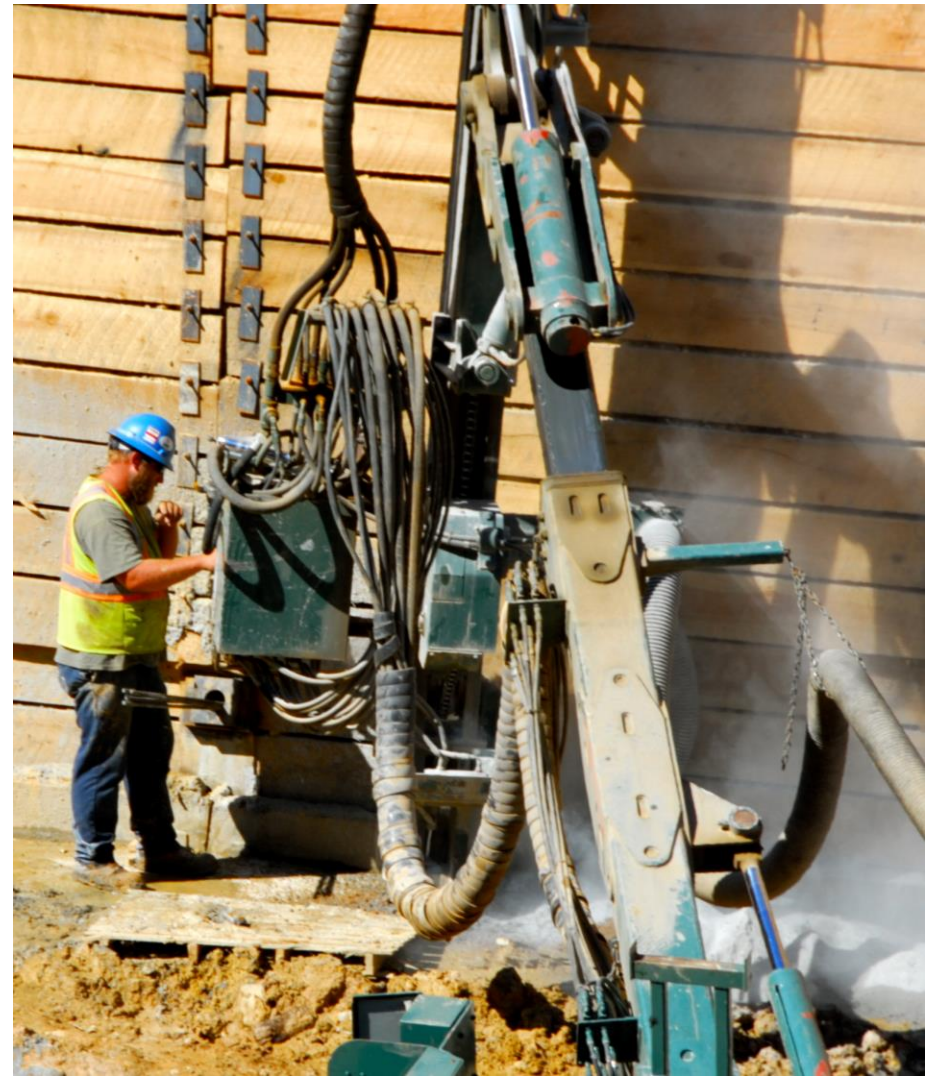
Calcium silicate hydrate crystals

Why construction is of particular concern

Section 2



In 2010, more than half of construction workers reported exposure to vapors, gas, dust or fumes twice a week or more



Liss GM, Petsonk EL, Linch KD [2010, Nov]. The construction industry. In: Occupational and Environmental Lung Diseases

Construction workers are 5-6% of non-farm labor force, but account for half of all occupational cancers (Construction Chart Book, 2013)



Photo courtesy
Mt. Sinai

Exposures must be considered over the life cycle of nanoproducts

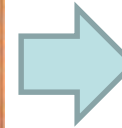
Production



Installation



Maintenance



Demolition



What happens with Hazcom? 

Bystander exposures are much more prominent in construction



Metal nanoparticles have been shown to penetrate flexed, damaged or diseased skin



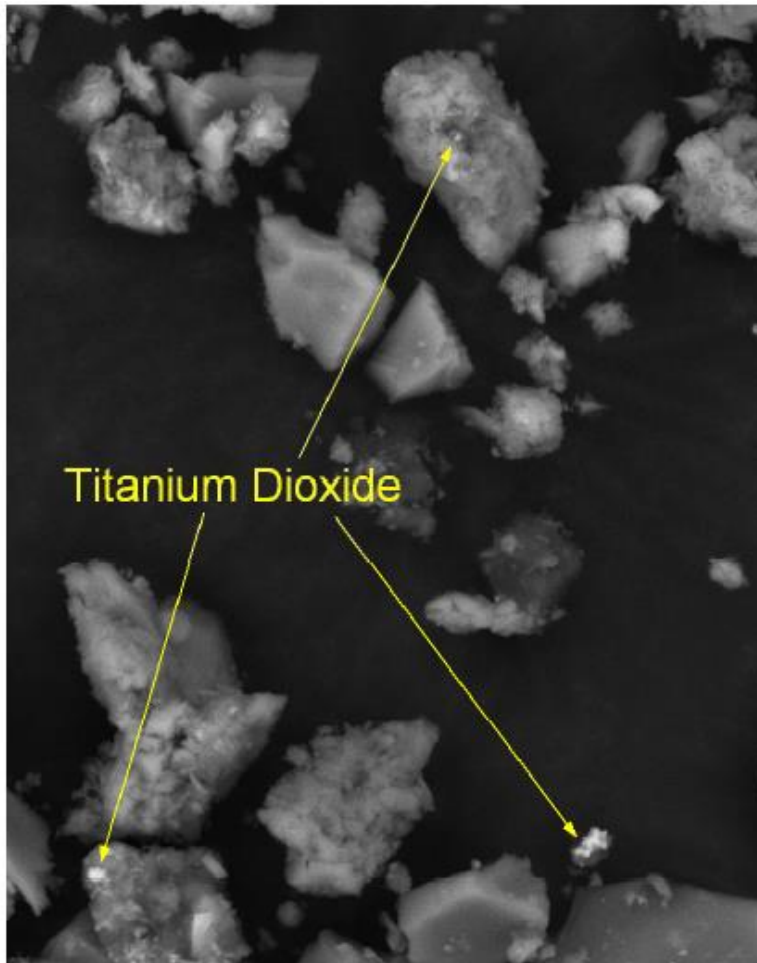
**Int Arch Occup Environ Health (2009)
82:1043-1055**

Methods and Results for CPWR's Nanomaterials in Construction Project

Section 3



We first tested these smog-eating concrete tiles that contain a coating of TiO_2



SEM HV: 15.00 kV WD: 9.6588 mm

SEM MAG: 10.00 kx

jperrenoud

10 μm

BoralPure™

SMOG EATING TILE COLOR COLLECTION



The Boral roofing system requires significant tile cutting



CPWR conducted sampling during the grinding, drilling and nailing of tiles outdoors, July, 2013



We collected total and respirable dust, TiO_2 and particle counts with CPC and OPC



We conducted sampling with LEV on and off



**RIDGID 15-Amp 7 in.
Angle Grinder**



**Cut
Buddy**



**Ermator S26 HEPA
Dust Extractor**

Sampling strategy

1. Used union apprenticeship trainers to provide tools and techniques
2. Chose control technologies from CPWR's Construction Solutions website to test
3. Used same tradesperson for all testing and kept tasks of same duration
4. Set up 5 stations equidistant (approx. 4') around subject with area samples and two personals with cyclones
5. Followed NIOSH methods with 10% blanks

Tester always worked in a PAPR and Tyvec with gloves and hearing protection, if needed



Sampling methods

| Agent | Method | Media |
|------------------|-------------------------|---|
| Total Dust | 0500 | 37-mm cassette with 5-micron pre-weighed, PVC filters |
| Titanium dioxide | 7300 | 37-mm cassette with 5-micron pre-weighed, PVC filters |
| Titanium dioxide | 7402 modified TEM | 25mm open-face cassettes with 0.45-micron MCE filters |

Sequence of sampling

1. Background concentrations with no activities
2. Running the angle grinder and electric drill without doing any work
3. Grinding of roofing tiles with LEV operating
4. Grinding of roofing tiles with no LEV
5. Drilling of holes in the tiles.
6. Nailing of tiles to 4x8 sheet of $\frac{3}{4}$ " plywood

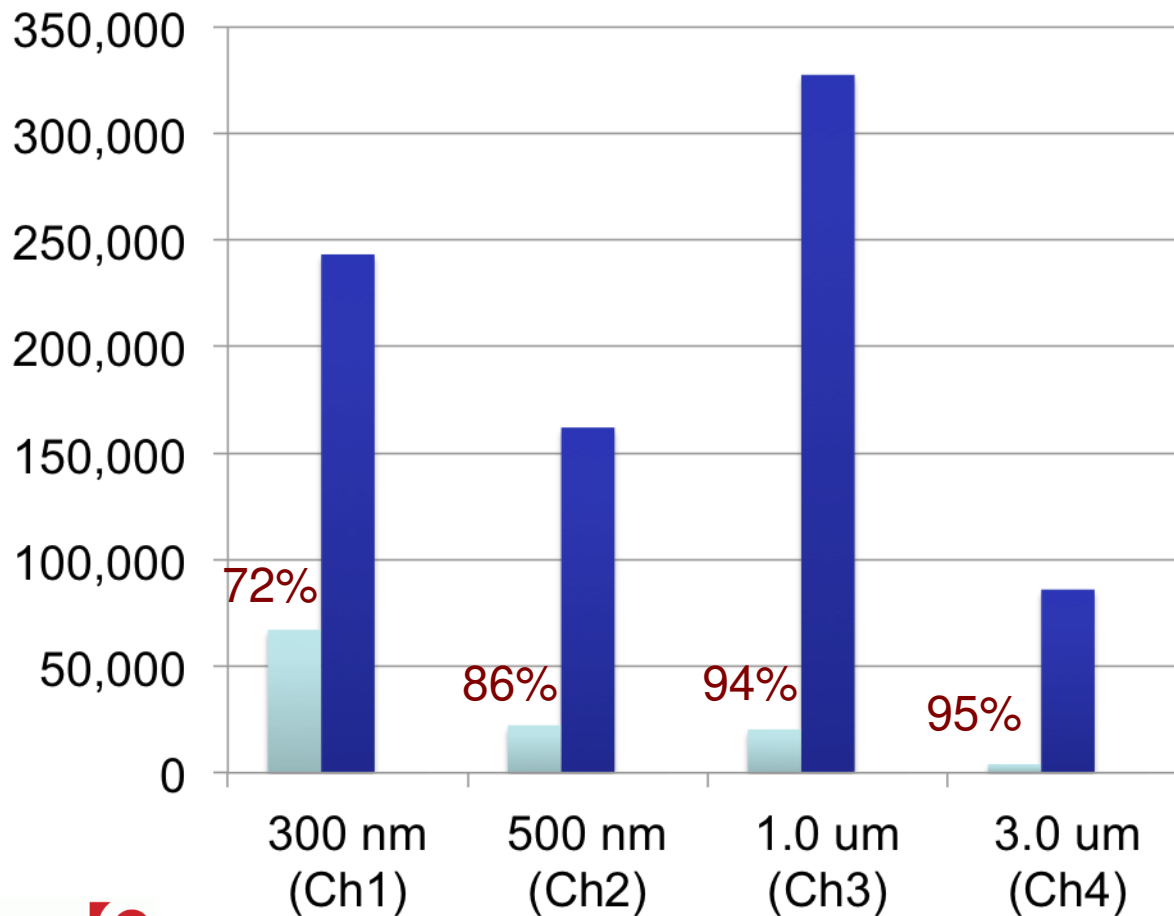
Most results were encouraging

- All measurements were below the new NIOSH REL for ultrafine TiO_2 of 0.3 mg/m^3
- Ventilation reduced total dust by 52.8% based on NIOSH 0500 (n=5 LEV on, n=5 LEV off)



Optical particle counts during surface grinding showed better LEV efficiency

Counts/cubic ft.



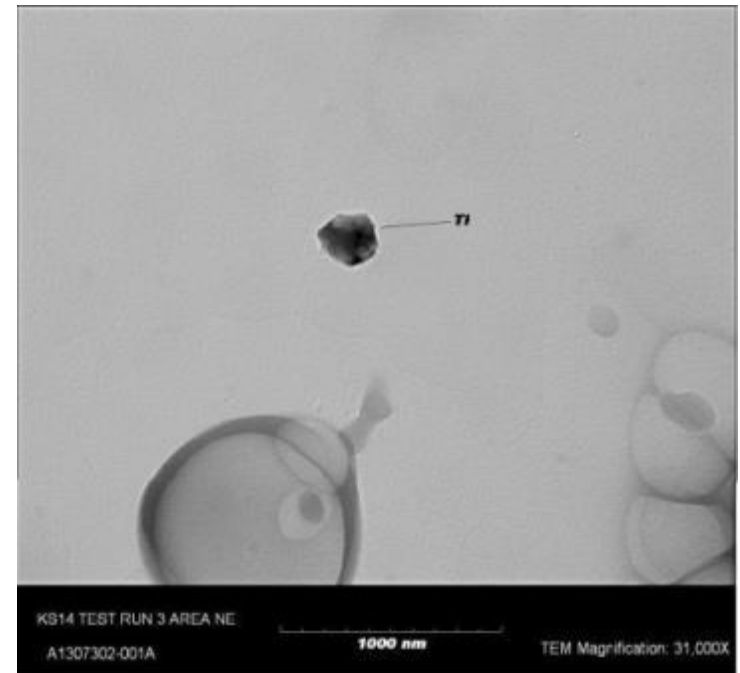
■ LEV On
(Ave)
■ LEV Off



TSI 9306
AeroTrack

There were clearly free TiO₂ particles, however

41% of structures counted via TEM were free and not agglomerated



65% of free TiO₂ particles were less than 300 nm by TEM

| Width (nm) | Length (nm) | Frequency | % |
|------------|-------------|-----------|------|
| 140 | 140 | 4 | 4.8 |
| 210 | 210 | 30 | 36.1 |
| 210 | 280 | 1 | 1.2 |
| 280 | 280 | 15 | 18.1 |
| 280 | 410 | 4 | 4.8 |
| 280 | 1040 | 1 | 1.2 |
| 350 | 350 | 12 | 14.5 |
| 350 | 410 | 2 | 2.4 |
| 410 | 690 | 1 | 1.2 |
| 620 | 620 | 1 | 1.2 |
| 690 | 690 | 4 | 4.8 |
| 690 | 900 | 1 | 1.2 |
| 1040 | 1040 | 1 | 1.2 |
| 1170 | 1170 | 1 | 1.2 |
| 1380 | 1380 | 2 | 2.4 |
| 1380 | 1730 | 1 | 1.2 |
| 1730 | 1730 | 1 | 1.2 |
| 2070 | 4140 | 1 | 1.2 |

65%
< 300 nm

We next tested *cutting* in EPI's chamber using a Bosch saw with 12" blade and Ermator vacuum



2,900 ft³

Cutting across bevels was challenging for the ventilation



Use of ventilation in chamber was quite effective (cutting longitudinally)

| Sample | LEV On (mg/m ³) | LEV Off (mg/m ³) | % Reduction |
|--------------------------------|--------------------------------|---------------------------------|-------------|
| Total dust (area) | 19.79 (n=15) | 675 (n =12) | 97.1% |
| TiO ₂ (area) | 0.11 (n=15) | 1.97 (n=12) | 94.2% |
| Resp dust (personal) | 4.44 (n=8) | 81.17 (n=6) | 94.5% |
| TiO ₂ (personal) | 0.04 (n = 8) | 0.34 (n=6) | 88.4% |

Dust levels without controls were extraordinarily high, but TiO_2 levels were acceptable



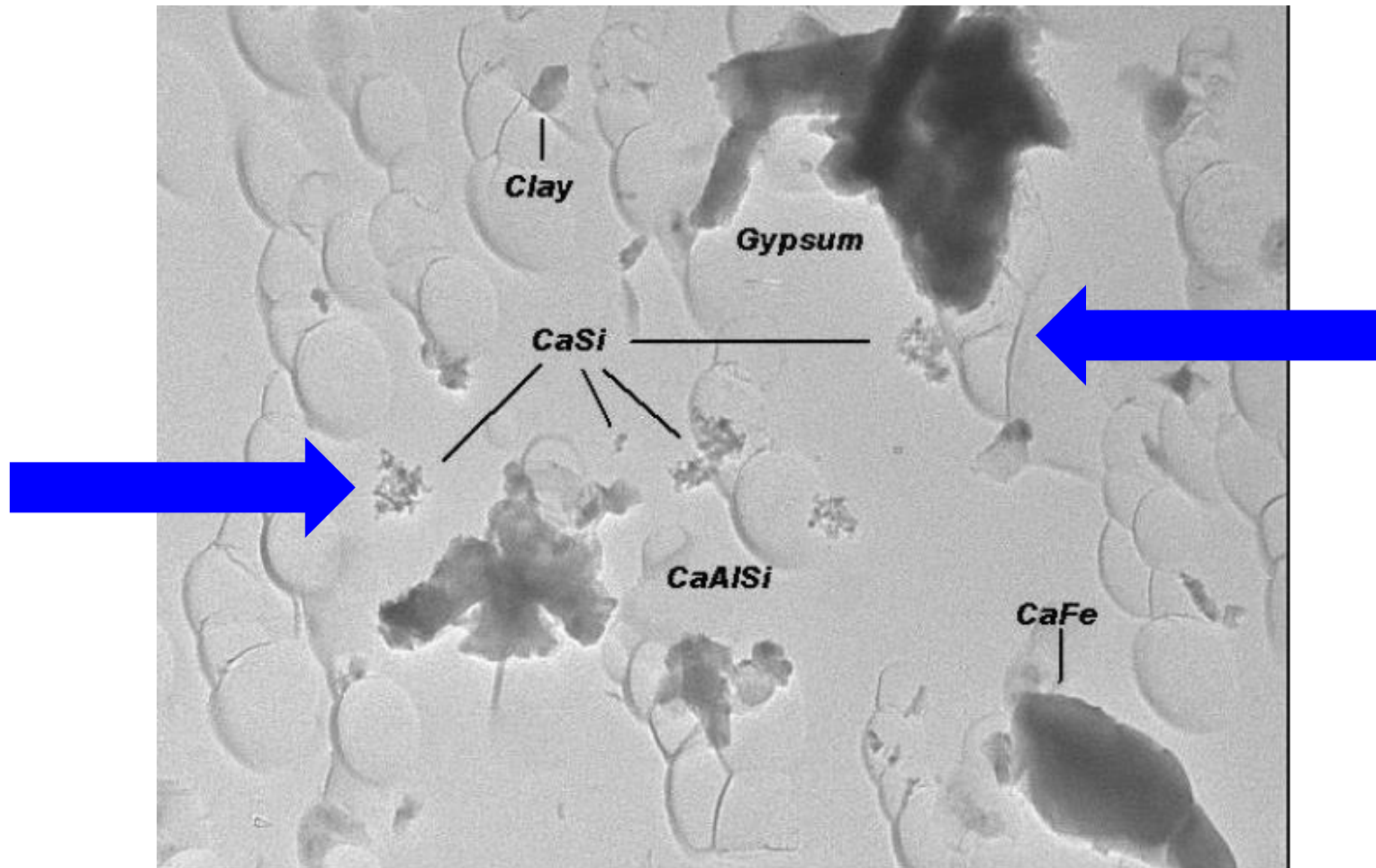
Second round of testing was of a nano-enabled mortar

Manufacturer claims:

- High ductility allowing flexes without failure
- 500 times the tensile strain capacity of other cement-based products
- Resistant to UV rays
- Expected life of 100 years



The mortar contains 1.5% nano calcium silicate



1000 nm

TEM Magnification: 31,000 x

GST ELEPHANT ARMOR

A1404287-001A

Calcium silicate accelerates concrete hardening

- ACGIH TLV of 10 mg/m³
- Braun et al. showed with rat exposures to **nano** calcium silicate:
 - minimal to slight local irritation of the larynx at concentration 3X the nuisance dust limit.
 - Mild local toxicity (granulomatous inflammation and squamous metaplasia in larynx) was only observed in animals exposed to the high concentration of 50 mg/m³

Arch Toxicol (2012) 86:1077–1087

**We followed the same approach,
performing sampling last month
(all results aren't in)**



**We used
Sakrete for
comparison**



Elephant Armor

Sakrete

We sampled during the dumping and mixing with water of one bag at a time for approx 13 minute



We measured total and respirable dust, calcium silicate by NIOSH 7020 and particle counts with OPC

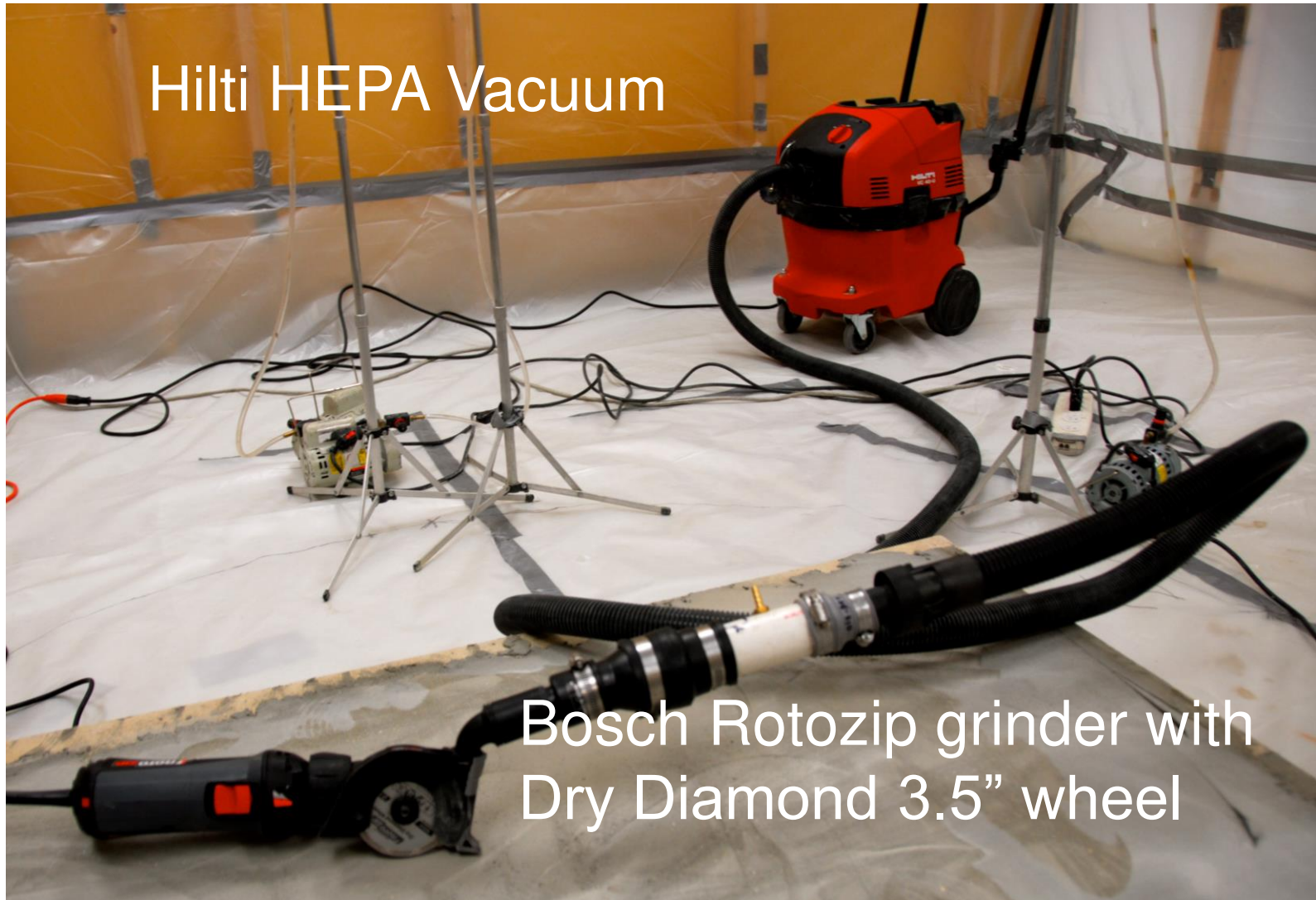


After each batch was mixed, it was troweled onto Hardiebacker board *outside* the chamber

The space was wet wiped and HEPA vacuumed and purged for 20 air changes



5 days later we ground the dry surface using this equipment



Hilti HEPA Vacuum

Bosch Rotozip grinder with
Dry Diamond 3.5" wheel



We ground with and without ventilation on both products

Mean particle counts during **mixing** were significantly higher with the Sakrete than the nano-enabled Elephant Armor for larger particles

| Particle Size (μm) | Control Mortar | | Experimental Mortar | | T-Test P-Value |
|---------------------------------|----------------------------|-----------------------|----------------------------|---------------------|------------------|
| | Mean \pm SD (p/cubic ft) | 95% CI (p/cubic ft) | Mean \pm SD (p/cubic ft) | 95% CI (p/cubic ft) | |
| 0.3 – 0.5 | 142,900 \pm 47,218 | 125,580 – 160,219 | 134,190 \pm 36,440 | 120824 – 147557 | 0.42 |
| 0.5 – 1 | 482,270 \pm 140165 | 430,857 – 533,683 | 371,593 \pm 133,825 | 322,505 – 420,680 | 0.0023* |
| 1 – 3 | 1,131,537 \pm 356383 | 1,000,815 – 1,262,259 | 756,191 \pm 268,620 | 657,660 – 854,721 | <.0001 |
| 3 – 5 | 586,027 \pm 202,038 | 511918 – 660,135 | 291,547 \pm 104,588 | 253,184 – 329,911 | <.0001 |
| 5 – 10 | 400,084 \pm 140,288 | 348,625 – 451,542 | 170,524 \pm 58,903 | 148,918 – 192,129 | <.0001 |

*** Statistically significant at alpha of 0.05**

Median particle counts showed significant reductions with LEV for both at larger sizes

| Mortar Type | Particle Size (microns) | LEV (p/cubic ft) | No LEV (p/cubic ft) | % Reduction | P-Value |
|--------------|-------------------------|------------------|---------------------|-------------|---------|
| Experimental | 0.3 – 0.5 | 302,124 | 204,609 | N/A | 0.31 |
| Control | 0.3 – 0.5 | 341,496 | 177,857 | N/A | 0.15 |
| Experimental | 0.5 - 1 | 252,141 | 743,001 | 66% | 0.41 |
| Control | 0.5 - 1 | 372,844 | 667,377.5 | 44% | 0.0019 |
| Experimental | 1 - 3 | 198,622.5 | 2,737,892 | 93% | 0.016 |
| Control | 1 - 3 | 361,348 | 2,593,298 | 86% | < 0.001 |
| Experimental | 3 – 5 | 55,390 | 1,343,551 | 96% | 0.023 |
| Control | 3 – 5 | 121,963 | 1,619,919 | 92% | < 0.001 |
| Experimental | 5 – 10 | 33,479.5 | 1,076,389 | 97% | 0.047 |
| Control | 5 – 10 | 87,534 | 1,727,897 | 95% | < 0.001 |
| Experimental | 10+ | 4,729.5 | 176,941 | 97% | 0.099 |
| Control | 10+ | 13,149 | 353,211.5 | 96% | < 0.001 |

* Statistically significant at alpha of 0.05

Discussion and Future plans

Section 4



Discussion and Future Plans

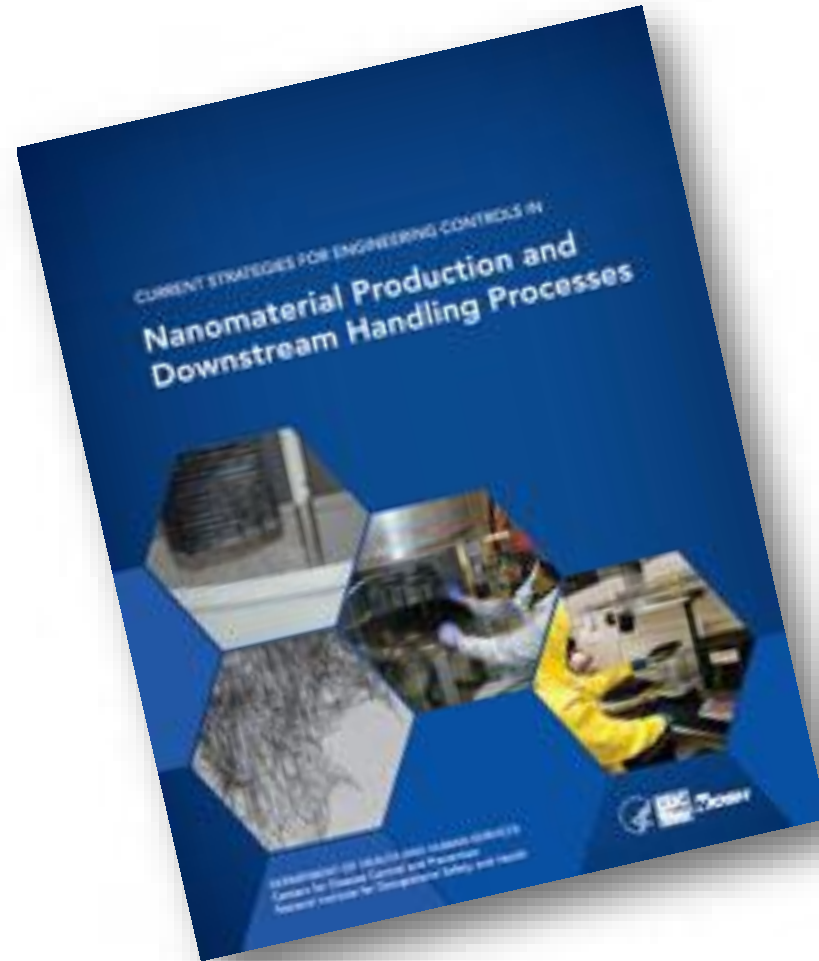
- Workers performing the tasks measured should not be overexposed to nano TiO₂ even when total dust PEL is greatly exceeded
- LEVs significantly reduce dust levels and configurations are available for many applications
- We will conduct focus groups with the trades to determine products to test and do two per year for next 5 years
- We will be disseminating results to the trades via training and the web

Resources

Section 5



NIOSH, of course



AIHA Nanotechnology Working Group



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Nanotechnology Working Group

Mission

Provide AIHA members and technical committee representatives with opportunities to identify, organize, and conduct information sharing, educational activities, and community outreach in the cross-cutting area of nanotechnology safety and health.

Ongoing and Upcoming Activities and Events:

- [Establishing and maintaining useful content on the AIHA Nanotechnology topic page](#)
- [Education, information, authoritative guidance, and funding resources](#)
- [Links to national and international partnering organizations](#)
- [Information on AIHA member and technical committee needs assessments to help guide effective collaboration and progress](#)

Fostering industrial hygiene input to the development of national and international standards

Construction Solutions

<http://www.cpwrconstructionsolutions.org>

construction
solutions

of work hazards, & practical control measures to reduce or eliminate hazards.

Search

Find a safety option by:

Type of Work

Task

Hazard



Roofing Remover

A roofing remover uses pneumatic power to remove roofing materials and is operated while standing.

[View Solution](#)



Radio-Controlled (RC) Concrete Finisher

A radio-controlled concrete finisher is lighter than a traditional walk-behind power trowel and can be operated from up to ¼ mile away.

[View Solution](#)



Door Dolly

A door dolly moves doors or other materials around a worksite without lifting and carrying.

[View Solution](#)

Thanks! Questions?

Bruce Lippy, Ph.D., CIH, CSP

Director of Safety Research

blippy@cpwr.com

301-578-8500

410-916-0359 cell

<http://www.elcosh.org>